

# Warranty certificate

D-MAX Belgium guarantees that the product MAX PRO 23 Power-Bond can be safely used to bond all natural stone surfaces, only if the instructions and notes listed below are carefully monitored and observed

<b>Product name :</b>	<b>MAX PRO 23 Power-Bond</b>
<b>Product code :</b>	<b>B-3001 – White - 290 ml</b> <b>B-3002 – Black - 290 ml</b> <b>B-3003 – Gray - 290 ml</b>
<b>Characteristics</b>	<ul style="list-style-type: none"><li>• <b>extremely high initial tack</b></li><li>• <b>100% guarantee for natural stone applications</b></li><li>• excellent adhesion without primer on most surfaces - even damp surfaces</li><li>• free of silicones, solvents and isocyanates</li><li>• shrink-free, durable elastic without blistering.</li><li>• not corrosive to various metals</li></ul> <ul style="list-style-type: none"><li>• for internal and external use.</li><li>• high mechanical resistance, high motion recording.</li><li>• fast increase of internal strength,</li><li>• UV and weather resistant.</li><li>• In most cases no need of clamps or stamping</li></ul>
<b>Applications :</b>	<ul style="list-style-type: none"><li>• for all standard bonding of most traditional building materials such as stone, <b>natural stone</b>, ceramic tiles, composite tiles, concrete, mirrors, glass, plaster, polyurethane, PVC, plastics, copper, lead, zinc, stainless steel, aluminum, tin, wood, ...</li><li>• for bonding drainage pipes, moldings, ducts, skirting boards, sheet metal, fiberboard, particle board, ceiling tiles, decorative and acoustic panels.</li><li>• for bonding concrete, plaster, ceramics, tiles, glass, plastic, PVC, aluminum, many insulation materials, excl PS and XPS, ...</li></ul>
<b>Processing:</b>	<p>The surface must be solid and be strong, but may not be completely dry (moist).</p> <p><b>Preparation:</b></p> <ul style="list-style-type: none"><li>• The materials to be bonded must be clean, free of dust and grease.</li><li>• Degrease with MAX PRO 51 Power-Clean Spray.</li></ul> <p><b>Apply:</b></p> <ul style="list-style-type: none"><li>• Apply MAX PRO 23 Power Bond with the supplied triangle</li><li>• It is advisable to keep a space of +/- 2mm between the parts that need to be bonded, so that the glue can absorb distortions (especially important in outdoor applications or under humid conditions).</li></ul> <p><b>Open time:</b></p> <ul style="list-style-type: none"><li>• Apply the parts to be glued as quickly as possible but within 15 minutes (depending on temperature and humidity), but certainly before the forming a skin layer.</li><li>• The material can still be adjusted and then pressed down. The speed of curing depends on the temperature and relative humidity.</li></ul>
<b>Technical data sheet:</b>	Product specifications and the DoP can be viewed or downloaded from our website : <a href="http://www.d-max.eu">www.d-max.eu</a> .
<b>Exceptions :</b>	Avoid application in very thin layers. Otherwise it is possible that the product will not optimally cure and bond.
<b>Miscellaneous :</b>	Not suitable for aquarium, bitumen, PE PTFE, PP, PC, PMMA, Teflon, rubber, bitumen and wax or paraffinic substrates. Avoid contact of fresh adhesive with cleaning products and solvents. Upon application in areas with little or no natural light is slight yellowing possible. This can also be caused by contact with chemical vapors, solution or cleaning agents, specifically during curing. It is always recommended to test beforehand adhesion and compatibility.
<b>Disclaimer :</b>	D-MAX Belgium guarantees that its products are conform to its technical data sheets and can be used by the professional for all the applications described herein. For professional use only. D-MAX Belgium is not liable for applications where the good workmanship is not followed and / or poorly finished joints.

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